

#### /// Step 1

Open the door to fully open position so the whole seal in frame is visible.



#### /// Step 2

Switch off the motor starter inside the e-control box, using the red switch. This is to make sure the door can not be closed locally or from the bridge while people are at work.  
Also drain the accumulator (type Albatros door) by operating the door with switched off motor starter.



**/// Step 3**

Find the section where the two parts of the seal come together.



**/// Step 4**

Loosen the seal with a screwdriver.



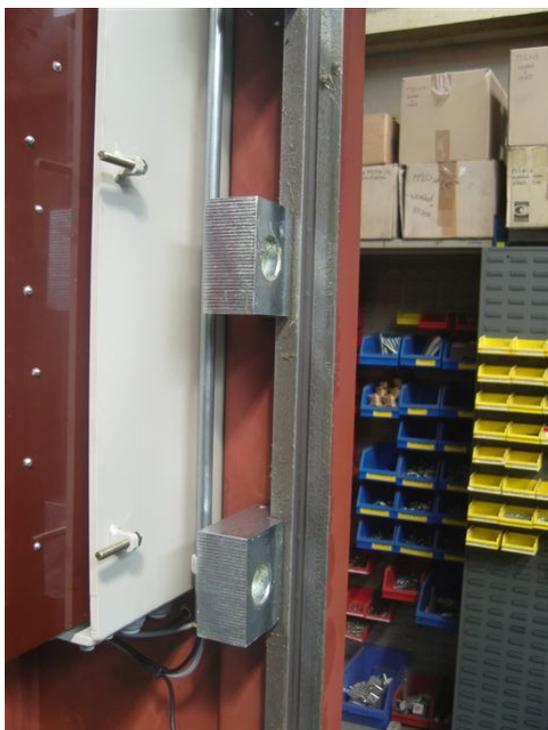
**/// Step 5**

Remove the old seal.



**/// Step 6**

Clean the frame by using thinner.



/// Step 7

Insert a new seal by using hand force. Please make sure you **push** the seal in and **don't pull** the seal. The seal will stick out approx 2 mm in relation to the frame.



/// Step 8

Insert the seal around the frame until you reach the starting point.



**Step 9**

Cut the seal **straight** by using a sharp knife, approx 2 cm extra.



**Step 10**

Pull a part of the seal back, just below the connection section. **Don't use glue** to connect the parts together.



**/// Step 11**

Push the connected seal back in the frame.



**/// Step 12**

Grease the whole frame including the seal with acid free Vaseline.



### Step 13

Switch on the motor starter so the door can be power operated again. Note: in case of type Albatros door, the accumulator will be charged again which takes some time.



### Step 14

Operate the door, open and close it several times to check if the door is properly functioning. Note: If you have trouble with the alignment of the door or the frame, too much seal pressure or too less we refer to [Instruction sheet; Watertight sliding door, Adjustment closing blocks and wedges](#).



### Remaining questions

We hope this instruction sheet is sufficient and your problems are solved. If you have remaining questions you can contact our after sales and service department who will be happy to help you.