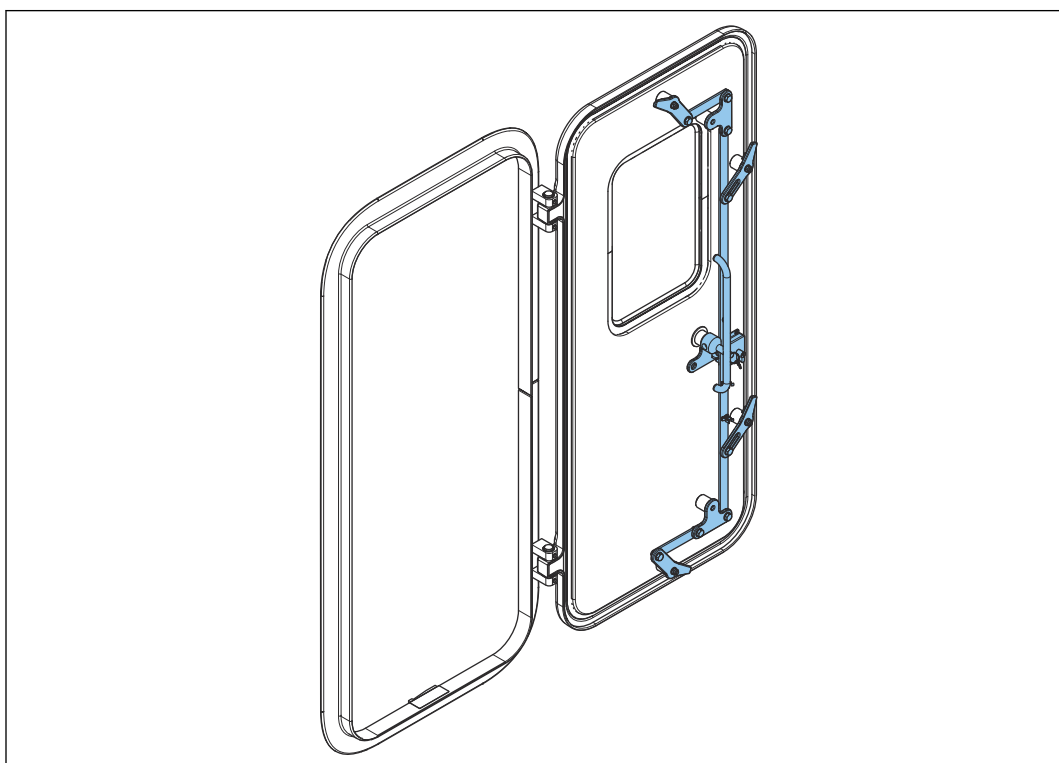




Installation, Operation & Maintenance Manual

Musketeer Door

Splash / Weathertight



Version: 3.0
Date: May 2020

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1 About this manual

1.1 Contents of this manual

This manual contains information about the installation, operation and maintenance of the Winel Musketeer door. This manual often refers to the Musketeer door as "the product".

1.2 Intended audience

This manual is intended for:

- Personnel that installs the product.
- Personnel that operates the product.
- Personnel that does maintenance and repairs on the product.



1.3 Copyright and disclaimer

© WINEL BV. All rights reserved.

No part of this document may be reproduced, distributed or transmitted in any form or by any means, electronically or mechanically, including photocopying and recording for any purpose, without the express written authorisation by WINEL BV.

WINEL BV continuously improves its products, therefore the designs and specifications in this manual are subject to change without prior notice.

1.4 Symbols used in this manual

Symbol	Type	Description
	Danger	This indicates a situation with a high level of risk which, if not avoided, can cause death or serious injury.
	Warning	This indicates a situation with a medium level of risk which, if not avoided, can cause serious injury or serious damage to the product.
	Caution	This indicates a situation with a low level of risk which, if not avoided, can cause minor to moderate injury or damage or the product.
	Note	This provides useful background information that is not hazard related.

2 Safety and warranty

2.1 General safety instructions

- Always read the instructions of this product before you operate the product.
- Do not endanger people and the environment. Obey the safety instructions.
- The door(s) must be operated by qualified personnel.
- Follow the maintenance instructions given by WINE BV. This is in the interest of safety and reliability of the vessel and of its crew and passengers.
- No welding or modification to the product is allowed without prior written approval and permission of WINE BV and the certifying authorities.
- Disconnect all electrical wiring before welding activities near the product. The welding current can cause damage to the electrics and electronics of the product.
- If the system is not functioning properly, do not try to force the system. Never overrule or ignore safety features.
- Performing proper maintenance and service to the system will prevent most of the malfunctioning.
- Small malfunctions must be solved immediately, if not this might lead to severe damage to the system or injury to operating personnel.

2.2 Specific safety instructions

- Do not use grease on the bearings of these parts:
 - Hinges
 - Handle
 - Cleats

2.3 Use of spare parts

- Only use original WINE BV spare parts or spare parts that are recommended by WINE BV.

The use of other parts can result in unsafe operations and severe damage to the equipment, to personnel and to the environment.
- All damage resulting from the use of non-original spare parts is beyond the responsibility of WINE BV.
- WINE BV only accepts warranty claims if the maintenance instructions are carefully followed and if original WINE BV spare parts have been used.

In case of neglected maintenance procedures and mounting non-WINE BV parts, WINE BV will not accept any responsibility.

3 Introduction to the product

3.1 Intended use

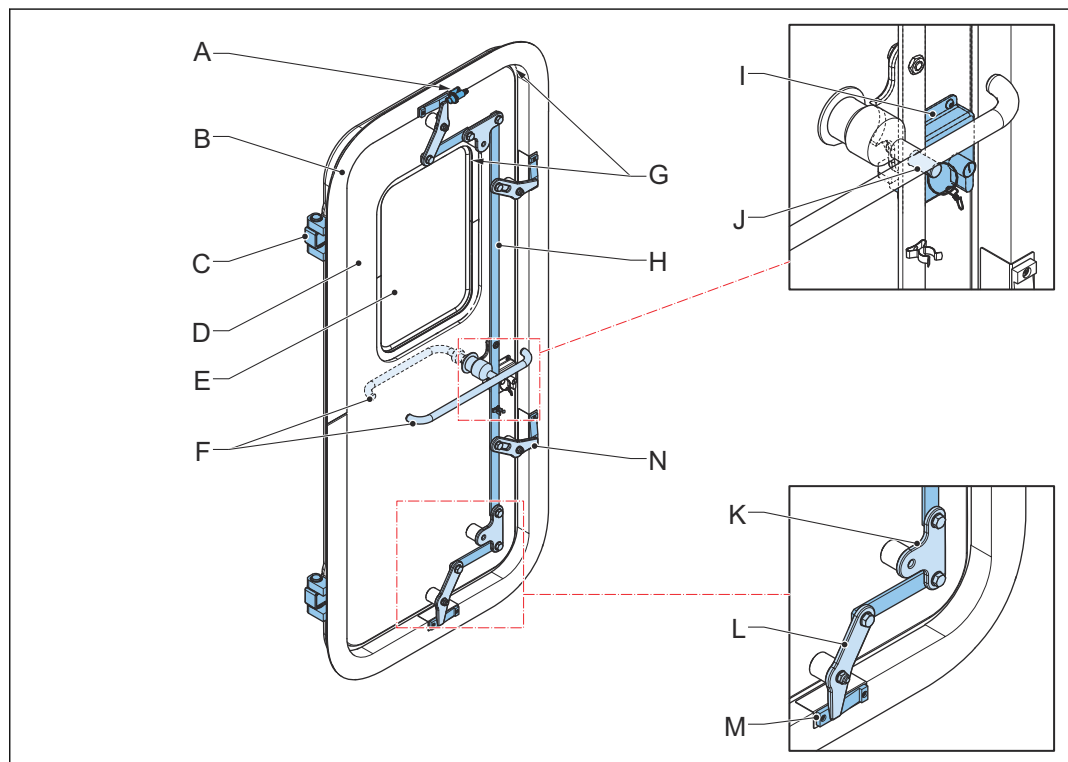
All doors produced by Winel BV are manufactured according to special customer requirements as well as to SOLAS and IMO regulations.

The doors are designed to allow the passage of people and goods through a weathertight bulkhead when opened. When closed, the doors maintain the weathertight integrity of the bulkhead in which the door is fitted.

Every door is factory tested and adjusted as far as possible. On site installation is therefore limited to welding of the frame into ship construction and adjustment of cleats/ hinges.

3.2 Product description

3.2.1 Overview of the product



- A. Sensor (option)
- B. Frame
- C. Hinge, with maintenance-free self-greasing bushes
- D. Doorblade
- E. Window (option)
- F. Handle
- G. Rubber gasket
- H. Latching device

- I. Deadbolt lock (option)
- J. Lock pin inside only (option)
- K. Corner piece
- L. End cleat
- M. Wedge
- N. Cleat

For specific details about the door installed on the vessel, refer to the general arrangement drawings and the documentation enclosed.

3.2.2

Working principle

The user can open and close the door with the handle or hand wheel on the door from both sides. The handle or hand wheel operates the latching device.

When the door is closed and latched correctly, the compression of the gasket makes the door weathertight.

4 Installation

4.1 Delivery, insurance and acceptance

4.1.1 Delivery

The door frame including the door is placed on a pallet and strapped with bands. Depending on the scope of supply, the components are premounted on the door frame or are delivered separately.

4.1.2 Insurance

The responsibilities of transport and insurance are stated in the sales order confirmation and in the general conditions of sale of WINEL BV.

4.1.3 Acceptance

During acceptance of the delivery, WINEL BV recommends to proceed as follows:

Procedure

1. WINEL BV recommends to have an authorized official of the transportation company present during this procedure.
2. Check if the packing and all the pallets and/or boxes are undamaged and if all parts are present.
 - a) Compare the labels with the WINEL BV packing list and the order confirmation.
 - b) If there is damage or if parts are missing, immediately report this to the sales department of WINEL BV.

4.2 Recommendations for handling and unpacking

General

- Use a fork lift or a hoist to transport the pallets or the boxes as closely to the installation site as possible.
- Do not use hooks or other tools that may penetrate the packing and cause damage to the packed items.
- Only use lifting equipment with adequate capacity for the load.

For the weights and dimensions of the delivery, refer to the General Arrangement drawings enclosed.

- Only unpack the parts in the cardboard boxes just before you install them. This prevents parts from being lost.
- Use a sharp knife to open the cardboard boxes but take care not to cause damage to the parts inside the boxes.

Door assembly (door frame with door and components)



Danger:

- The door assembly is heavy.
- Use correct and certified lifting materials.
- Only authorized personnel are allowed to operate the lifting equipment.
- Follow the appropriate safety procedures.

- Remove the bands that hold the door assembly to the pallet.
- Make sure that the door itself is secured in the closed position. This prevents that the door moves during the lifting operation.
- Use at least two steadying lines to guide the door assembly during the lifting operation.

4.3 Storage

4.3.1 Warehouse storage

- Store the parts in a safe, dry and dust free environment.
This prevents unnecessary damage and wear of the parts.
- If the parts were unpacked from their transport packing, repack the parts using appropriate packing materials.
- Use the original WINEL BV pallet to store the door assembly.
- Do NOT stack pallets with the products on top of each other.

4.3.2 On-board storage

- Store the parts as close as possible to the future position.
- Make sure to place the door assembly at the correct side of the bulkhead.
- Make sure to protect the parts from damage caused by work in the vicinity of the parts.
- Re-pack or cover the door assembly and the other parts in order to prevent damage by grinding or welding nearby.

4.4 Welding

4.4.1 General welding recommendations



Danger:

- Welding the door frame into or against the bulkhead must be done by a certified and qualified welder and according to the requirements of the shipyard and the applicable class society.
- WINEL BV cannot be held responsible if the welding recommendation and the advised welding procedures were not followed.

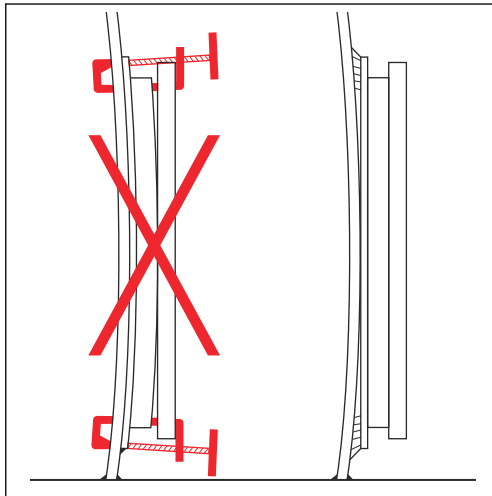
WINEL BV can only make welding recommendations with respect to the product, not with respect to the construction of the vessel to which the product is installed.

4.4.2 Welding instruction



Caution:

If you do not obey these instructions, you may cause damage to the product and the watertightness of the product is not guaranteed.



Caution:



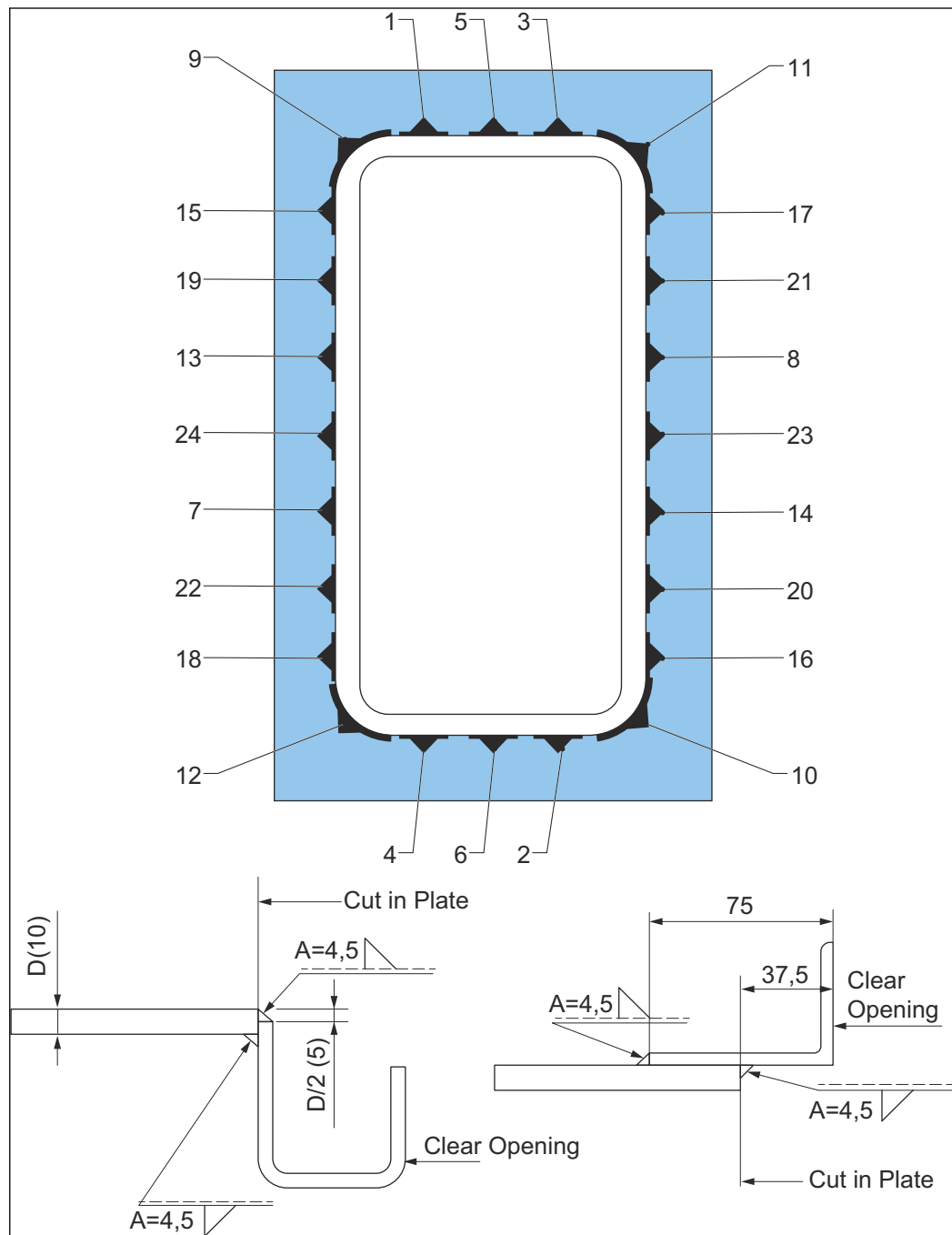
Keep both door and frame straight. Do not force it towards the bulkhead. Do not force the doorframe, for example with clamp tools.

- Close and latch the door on the frame. Keep the door closed during the entire welding procedure.
- Welding must be done carefully to prevent thermal stresses in the door.
- Make sure that the heat-dissipation into the door is as little as possible.
- Refer also to the instruction on the door.
- Weld also the backside of the doorframe by interrupted welding.
- Refer to the illustration, start at position 1, interrupted welding (length $\pm 100\text{mm}$). Follow to position 2 – 3 – 4 etc.
- Complete the welding: Fill the open spaces between doorframe and wall.

Caution:



Max frame deflection after welding to ship construction: 1mm / mtr

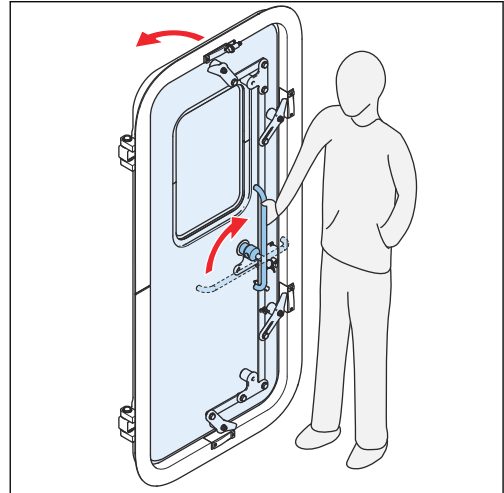


5 Operation

5.1 Open the door

Procedure

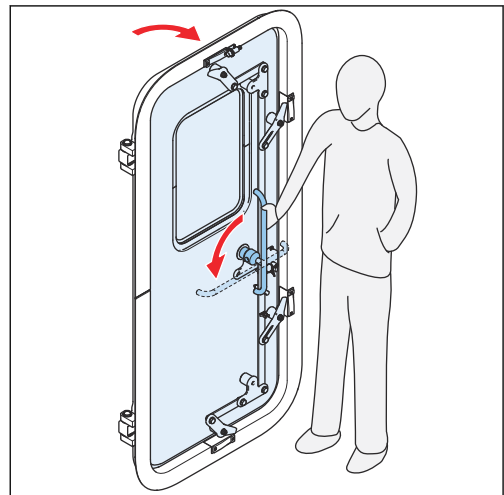
1. Set the handle in the vertical position.
2. Open the door.



5.2 Close the door

Procedure

1. Close the door. Make sure that nothing gets trapped between the door and the frame.
2. Set the handle in the horizontal position.
3. Make sure that the door latches correctly.



6 Maintenance

Do the maintenance to keep the door safe and reliable. Refer to the maintenance schedule.



Caution:

Only use WINEL genuine spare parts or parts advised by WINEL



Note:

- All bushes used in hinges and/or cleats are maintenance-free bushes that do NOT require lubrication.
- WINEL BV can offer you a service contract. For example, the doors can be examined and, when necessary, serviced every 3 – 5 years by a service engineer of WINEL BV.

6.1 Maintenance schedule

Monthly (depending on the frequency of use):

Examine the parts that follow. If any bearing bush is worn, replace it.

- Hinges
- Handle
- Cleats

Examine the rubber gasket. If you see cracks or other visual damage, replace the rubber gasket.

6.2 Maintenance tasks

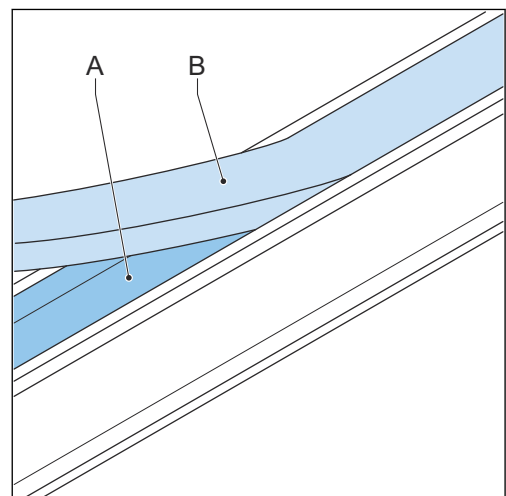
6.2.1 Replace the rubber gasket

Procedure

1. Remove the old rubber gasket.
2. Remove the remainder of the glue.
3. Apply glue to the gutter (A) and the new gasket (B). Refer to the instructions of the glue manufacturer.
4. Install the new rubber gasket.

Closing requirements

1. Make sure that the hinges and cleats are adjusted correctly to make sure that the door is watertight:
 - a. Adjust the hinges. Refer to section [Adjust the hinges](#) on page 14.
 - b. Adjust the cleats. Refer to section [Adjust the cleats](#) on page 14.



6.2.2 Adjust the hinges

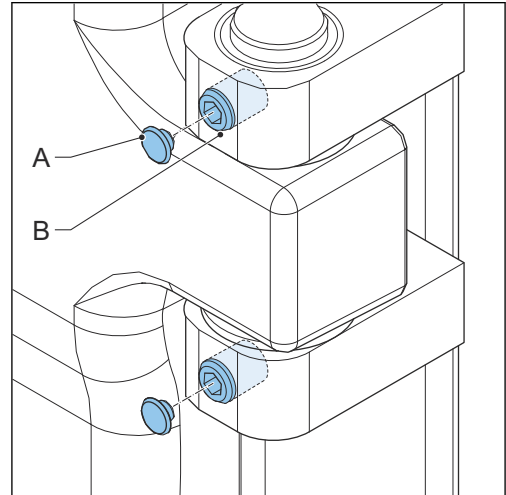


Note:

If the door has two cleats on the hinge side, do not adjust the hinges.

Procedure

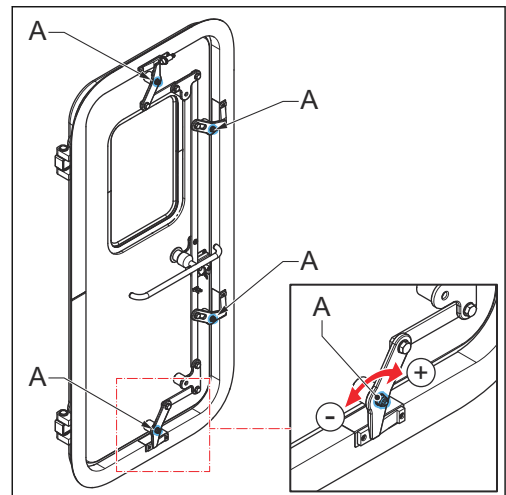
1. On all hinges, remove the plastic caps (A).
2. On all hinges, turn the socket screws (B) a $\frac{1}{4}$ turn.
 - a) Clockwise to increase the hinge force.
 - b) Counterclockwise to decrease the hinge force.
3. Repeat the previous step as many times as necessary.
4. Install the plastic caps on all hinges.



6.2.3 Adjust the cleats

Procedure

1. On all cleats, turn the hexagonal nut (A) a quarter of a turn.
 - a) Clockwise to increase the compression of the rubber gasket.
 - b) Counterclockwise to decrease the compression of the rubber gasket.
2. Repeat the previous step until the compression of the rubber gasket is correct for all cleats.



6.2.4 Replace the hinge bushes



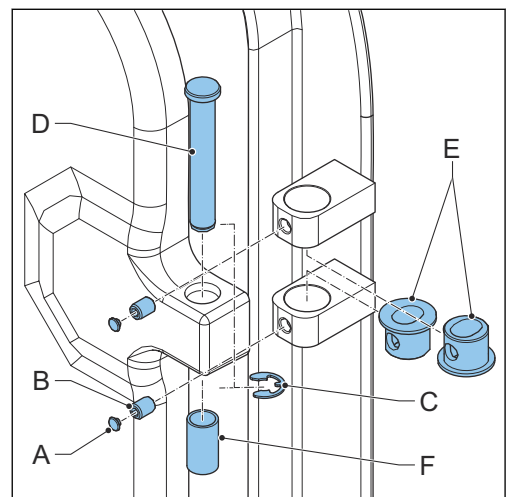
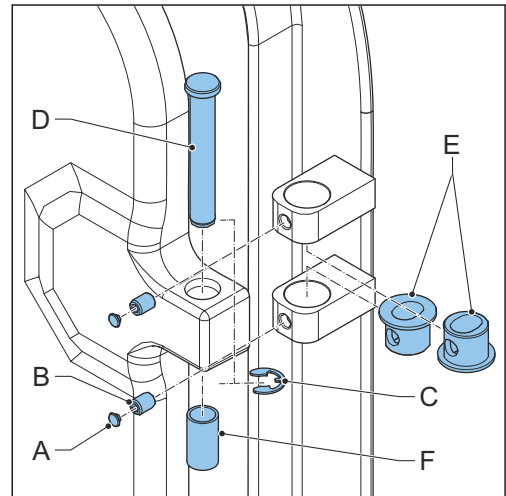
Warning:

RISK OF INJURY - HEAVY OBJECT

- Use correct and certified lifting materials.
- Do this task with two persons

Procedure

1. Close the door. Make sure that the door is latched.
2. Attach hoisting slings to the door.
3. Use the hoist to slowly lift the door until the weight of the door is taken off the hinges.
4. Remove the parts that follow:
 - a) Plastic caps (A)
 - b) Socket screws (B)
 - c) Retainer ring (C). Use special pliers.
 - d) Hinge axle (D). Use a hammer with a nylon head.
5. Release the latches and lift the door out of the door frame.
6. Remove the bushes (E and F).
7. Clean the bracket and the hinge plate.
8. Install the new bushes (E) into the hinge part at the frame.
9. Place the new bushes (F) into the hinge part of the door.
10. Carefully place the door in the correct position to assemble the door and frame parts of the hinges.
11. Install the hinge axle, the retainer ring and the socket screws.
12. Adjust the hinge. Refer to section [Adjust the hinges](#) on page 14.
13. Install the plastic caps.

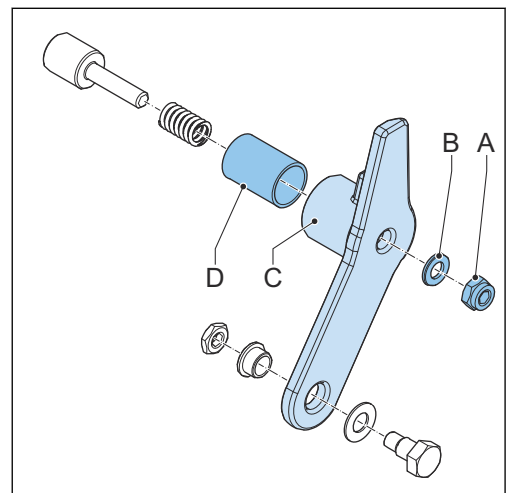


6.2.5

Replace the cleat bearing

Procedure

1. Secure the door in the open position.
2. If the door has insulation, remove the cover plate and the insulation.
3. Remove these parts:
 - a) Hexagon nut (A)
 - b) Ring (B)
 - c) Cleat (C)
 - d) Bearing bush (D)
4. Install these parts:
 - a) New bearing bush
 - b) Cleat
 - c) Ring
 - d) Hexagon nut

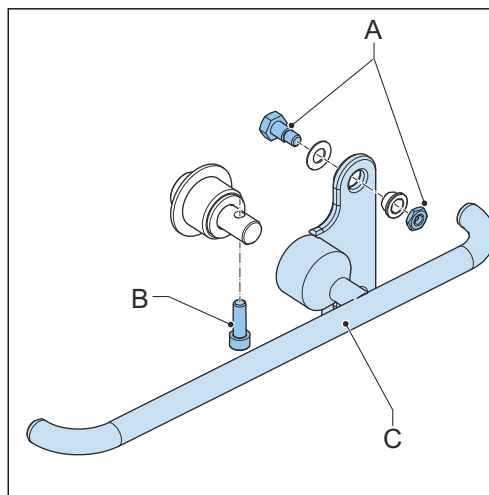


5. If applicable, install the insulation and the cover plate.
6. Adjust the cleats. Refer to section [Adjust the cleats](#) on page 14.

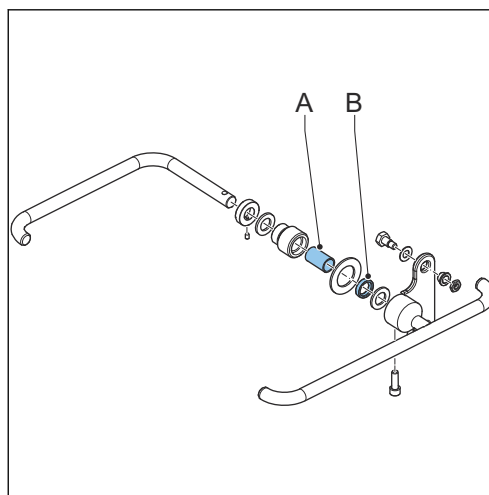
6.2.6 Replace the handle bearing

Procedure

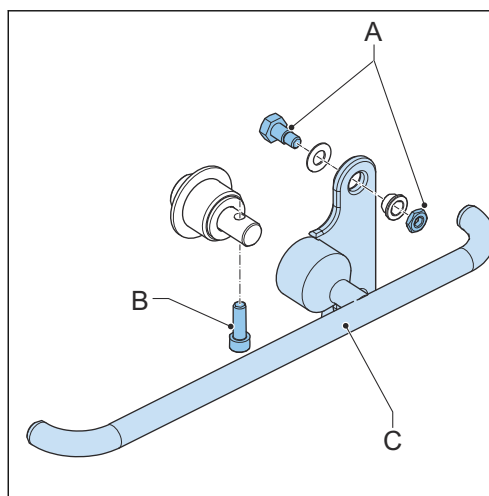
1. Secure the door in the open position.
2. If the door has insulation, remove the cover plate and the insulation.
3. Remove these parts:
 - a) Pillar bolt (A)
 - b) Socket bolt (B)
 - c) Handle (C)



4. Remove the internal mechanism.
5. Replace the bearing bush (A) and the seal (B).
6. Install the internal mechanism.



7. Install these parts:
 - a) Handle (C)
 - b) Socket bolt (B)
 - c) Pillar bolt (A)
8. If applicable, install the insulation and the cover plate.
9. Close the door.



7

Trouble shooting



Warning:

Always read the safety instructions §2 of the manual before trouble shooting.

Do not endanger people and the environment. Obey the safety instructions.

Fault	Possible cause	Check	Remedy
Door cannot be opened or closed with handle	Bolts in cleating system come loose	Cleating system	Place new bolts/nuts (apply locking fluid)
	Safety bolt of handle is broken	Safety bolt operating handle	Place new bolt (apply locking fluid)
Door does not close well	Damage on frame, door, rubber gasket, musketeer system, door frame is bent	Complete system, door, rubber gasket and frame	Repair and/or replace damaged pieces and/or parts. Then adjust cleating system and hinges
Door is leaking	Rubber gasket is compressed too little	Rubber gasket, cleating and hinges	Replace rubber gasket and/or adjust cleating system and hinges
	Damage on frame, door, rubber gasket, musketeer system, door frame is bent	Complete system, door, rubber gasket and frame	Repair and/or replace damaged pieces and/or parts. Then adjust cleating system and hinges
Door not operating correct and/or too heavy	Rubber gasket is compressed too much	compression of the rubber gasket when door is closed and latched	Adjust cleating system and hinges
	No grease on wedges	Wedges	Apply grease to wedges
	Sticking of handle in bush	Handle	Disassemble handle and clean or replace handle and/or bushes
	Cleating rod is bended	Cleating system	Repair or replace damaged parts
	Damage on frame, door, rubber gasket, musketeer system, door frame is bent	Complete system, door, rubber gasket and frame	Repair and/or replace damaged pieces and/or parts. Then adjust cleating system and hinges
	Paint on system parts	Parts that should not been painted for paint	Remove the paint

If the problems cannot be solved using the instructions in the manual, contact WINEL After-sales department.

General information



Please use below list for ordering original Winel spare parts. You can fill in the needed quantity; your company details and return to Winel sales@winel.nl for quote and delivery time.



Company/billing address:



Delivery address (if different as above):








Quote reference/ship:

Spare parts

Article code	Description	Picture	Minimum order Length	Quantity (multiple of minimum order length)
9552.1010.4220.1	Door-seal 42.5x20.4 mm, shore 30, EPDM, including 100ml Bison Tix® glue and instructions		6 Meter	
9552.1010.4220	Door-seal 42.5x20.4 mm, shore 30, EPDM, with instructions, without glue (for air transport)		12,5 Meter roll	



Article code	Description	Picture	Reference drawing	Quantity
9552.00010	Wedge brass (standard), incl. 2 Screws DIN 966A M5x12. For steel frame, splash & weather tight door		421.000.03.5000	
9552.00059	Wedge brass (heavy), incl. 2 Screws DIN 966A M5x12. For steel frame, heavy watertight door		426.000.03.0018/1	

9552.00060	Wedge POM (standard), incl. 2 Screws DIN 966A M5x12. For aluminium frame, splash & weather tight door		421.000.03.5100	
9552.1510.3011	Assembly cleat. For splash & weather tight, LH door, 8mm (except GRP)		421.100.03.1000	
9552.1510.6011	Assembly end cleat. For splash & weather tight, LH door, 8mm (except GRP)		421.100.03.2000	
9552.1530.9010.10	Assembly end corner piece. For splash & weather tight, LH door (except GRP)		421.100.03.6000	
9552.1510.3015	Assembly cleat. For splash & weather tight, RH door, 8mm (except GRP)		421.200.03.1000	
9552.1510.6015	Assembly end cleat. For splash & weather tight, RH door, 8mm (except GRP)		421.200.03.2000	
9552.1530.9010.20	Assembly end corner piece For splash & weather tight, RH door (except GRP)		421.200.03.6000	
9552.1530.5010	Assembly corner piece splash & weather & water tight, (except GRP)		421.100.03.3000	

9552.1510.3051	Assembly cleat. For splash & weather tight, LH GRP door, 8mm		425.100.03.1500	
9552.1510.6051	Assembly end cleat. For splash & weather tight, LH GRP door, 8mm		425.200.03.2000	
9552.1530.9020.10	Assembly end corner piece. For splash & weather tight, LH GRP door		425.100.03.3500	
9552.1510.3055	Assembly cleat. For splash & weather tight, RH GRP door, 8mm		426.200.03.1000	
9552.1510.6055	Assembly end cleat. For splash & weather tight, RH GRP door, 8mm		425.200.03.2000	
9552.1530.9020.20	Assembly end corner piece. For splash & weather tight, RH GRP door		425.200.03.3000	
9552.1530.5020	Assembly corner piece. For splash & weather tight, GRP door		425.000.03.4000	
9552.1510.3091.55	Assembly cleat. For LH, water tight, heavy door, 20mm steel		426.100.03.1000	

9552.1510.6091.55	Assembly end cleat. For LH, water tight, heavy door, 20mm steel		426.100.03.2000	
9552.1510.3095.55	Assembly cleat. For RH, water tight, heavy door, 20mm steel		426.200.03.1000	
9552.1510.6095.55	Assembly end cleat. For RH, water tight, heavy door, 20mm steel		426.200.03.2000	
9552.422.000.03.9000	Subassembly pillar bolt. For 8mm cleat		422.000.03.9000	
9552.426.000.03.9000	Subassembly pillar bolt. For 20mm cleat		426.000.03.9000	
9552.1521.1010	Subassembly handle 300. For LH door, width clear opening < 750mm		421.100.03.4000	
9552.1521.1020	Subassembly handle 300. For RH door, width clear opening < 750mm		421.200.03.4000-GT	
9552.1521.2010	Subassembly handle 400. For LH door, width clear opening > 750mm		425.100.04.3000	

9552.1521.2020	Subassembly handle 400. For RH door, width clear opening > 750mm		425.200.04.1000	
9552.000.04.0001	Spare set for standard WINEl hinge		9552.000.04.0001	
9552.000.04.0002	Spare set for GRP WINEl hinge		425.000.04.2500/1	
9552.1513.20	Cleat axle for GRP WINEl musketeer system (only as complete set). Supplied with sealing for thread.		425.000.03.0003	
9552.100.03.1001	Spare set for standard 8mm cleat		9552.100.03.1001	
9552.55.00.03.01	Seal- and bearing set for handle Ø30 (JSS)		9552.55.00.03.01	
9552.55.00.03.02	Seal- and bearing set for handle Ø20 (set for standard handle)		9552.55.00.03.02	
9552.55.00.03.03	Spare set for heavy 20mm cleat		9552.55.00.03.03	

9552.1513.40.1	M16 Axle for heavy 20mm cleat		55.00.03.02	
9552.55.99.01.01	Proximity switch mounting set, bolted version		9552.55.99.01.01	

Please note: above mentioned parts will only be sold as complete set and not as individual parts